

The Standard of Excellence



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A Century of Solutions.

As we mark our 100th anniversary as a leading manufacturer of high-quality feeding, scalping and screening equipment, Deister Machine Company remains a family-owned business with a history of innovation that began prior to World War I. We continue to build upon our century of service via solid engineering and customized screening solutions that allow today's producers to efficiently meet the most stringent specifications.

Our long-term customer relationships, which we have developed over years of support, consultation and service, have resulted in ongoing improvements in the design, engineering and customization of Deister feeding and screening equipment – a mission never more important in an era when material specifications are tightening and operations are searching for the most exacting and efficient processing solutions.

As we celebrate a century of solutions, we base our success upon innovation, customer commitment and a dedication to our industry, our employees and our community.







At the heart of an Ohio-based fraction plant is a galvanized Deister 4-deck, 6' x 20' screen, the workhorse of a wash plant utilizing 2,000 gallons of water per minute. The operation says that Deister is willing to deliver a galvanized screen - a new trend due to the high cost of field maintenance and re-painting. The unit also features rubber wear protection on the screen framework and component parts.

Deister engineers aid in the design of screening circuits for an 8-cubic-yard clam shell dredge where a dredge bucket deposits material onto a double-deck $6' \times 16'$ Deister horizontal screen and the throughput is pumped into a hydrocyclone, which delivers material onto a $4' \times 8'$ Deister dewatering screen.



A New York-based operation works with Deister to customize units to fit specific needs – such as adding more space between decks for easier screen cloth changeouts; lowering a top deck on a scalping screen to better accommodate oversize material; and adding the Deister System Saver to the screen's lubrication system to extend oil change intervals and filter the used oil for greater efficiency.



For a Virginia-based operation,
Deister delivered one wellengineered triple-deck screen,
combined with the proper layout
and specification of modular
synthetic media panels on the
bottom deck – allowing the
quarry to replace five units
with one superior setup.



A greenfield site needs big-volume production and the ability to handle 8,000 gallons of water per minute over the primary screens. Each of the three screens at the new plant are Deister BHM inclined washing/rinsing screens, which are engineered to ensure day-to-day reliability through heavy-duty construction, and features such as dual vibrating mechanisms and baked epoxy-coated springs.

Deister Executive



IRWIN F. DEISTER, JR., CHAIRMAN AND CO-CED 61 Years of Service as of June 6, 2012

Irwin Deister is the Chairman of Deister Machine. He and his cousin Mark, a fellow shareholder in the company, are grandsons of Emil Deister, the founder of the company. Irwin began his employment at Deister Machine in 1945 as an apprentice draftsman in the engineering department. After enrolling in the engineering school at the University of Michigan in 1947, he graduated from the Liberal Arts College with an A.B. Degree in 1951. His graduate education was interrupted when he was drafted into the U.S. Army Finance School at Fort Benjamin Harrison in Indianapolis, and was retained there as an instructor until July of 1954, at which time he returned to full-time employment at Deister, operating in the cost accounting department.

Irwin married Jane McKay in August, 1956, and the couple had two daughters, Ellen and Melinda, who subsequently married with each couple becoming the parents of a boy and a girl.

While still working in the cost accounting department, Irwin became active in the sales department and eventually was promoted to Sales Manager. In the late 1970s, he became Vice President of Sales & Marketing, and in 1988, upon the death of his father, assumed the position of Chairman of the Board, acting as Co-CEO with President Mark Deister.

Irwin remains an avid University of Michigan Wolverine and sports enthusiast. Having played baseball on an Army Finance Team and as a Little League Coach, he made a major contribution to the new U of M baseball-softball complex, and continues to actively support the U of M athletic scholarship fund, football stadium renovation fund, and research at the U of M Cancer Center, Ophthalmology Center, and Heart Center.

Irwin has been involved in dozens of local and national organizations including 20 years as Trustee of Fort Wayne Lutheran Hospital; President of the Anthony Wayne Rotary Club; President of the U of M Club of Fort Wayne; Chairman of the Manufacturers Division of the NSA and member of the NSSGA Board since its foundation; Chairman of the Trinity English Lutheran Church Foundation; and others. He and Mark Deister were inducted into the Fort Wayne Area Business Hall of Fame in 2008.



E. MARK DEISTER, PRESIDENT AND CO-CEO

50 Years of Service as of September 5, 2012

Mark Deister is President and Treasurer of Deister Machine. He graduated with honors from the University of Michigan with a Bachelor of Science in Mechanical Engineering; earned a Masters in Business Administration from the University of Chicago; and pursued Masters Studies in Theology at Wheaton College. Mark also served eight years in the Army and Army Reserves.

Mark sold military and industrial computers in the Midwest and in California before joining Deister Machine fulltime in 1963, first heading the Service Department, then the Engineering Department, and becoming Vice President of Operations in the late 1970s. Upon his father's death in 1984, Mark became co-owner, assuming the roles of President and Treasurer in 1988.

Mark married Cindy Welch in 1982. He has a son, Richard (Vice President), and daughters Deborah, Jessica, Sonya, and Kara.

Active in numerous civic, social and mission-oriented organizations, Mark served on the Taylor University Chancellor's Council; presently serves on the Life Bridge Church mission board; and is the current President of the Associated Churches of Fort Wayne and Allen County, a faith-based ministry of 134 churches united through acts of compassion, education and service to the region.

Mark was Chairman of the Manufacturers Division of the National Aggregates Association (NAA) for three years, and has served for more than 25 years as a member of the Research Operations and Engineering (ROE) Committee. He has served on the National Stone, Sand and Gravel Association (NSSGA) Board since its foundation.

Mark is a member and former President of the Fort Wayne Business Forum; and he and Irwin were inducted into the Fort Wayne Area Business Hall of Fame in 2008. Mark received the Barry K. Wendt Memorial Commitment Award in 2003, recognizing his 30-year dedication to the construction aggregates industry, and to his family and community. Mark helped build, and for 20 years has supported, the Christ Faith Home for Children, a ministry serving orphaned children, abused women, lepers, and an elementary school in Chennai, India. They founded a 501(c)(3) charity, In Christ's Hands, to promote further mission work.

Management Team



Vice President of
Customer Relations,
Parts and Service
25 Years
Fourth generation
(Mark's son) of the Deister
family in the business.



GREG WOODVice President of Manufacturing and Production
41 Years



JUL SGHLABAGH
Vice President of
Marketing and Sales
33 Years



Vice President of Engineering

Deister Machine Company provides the highest quality equipment, service and parts support to the industries we serve. That quality begins with top level management and proceeds on to include every one of our dedicated employees. The Deister Executive Management Team is committed to strong research and development, solid engineering, and to continuous improvements to processes which ensure that every piece of Deister equipment exceeds the expectations of our customers.



Our Dedicated Staff



The Deister TeamCountless Years of Combined Experience

On our 100th anniversary, we salute our dedicated employees, past and present, and their hundreds of years of combined experience. It is their loyalty, dedication and commitment to building quality equipment and providing superior customer service that has made Deister Machine Company an industry leader.

SALES



Todd BraytonSales Representative
4 Years

Joe SchlabachVice President,
Marketing & Sales
33 Years

Gabe FeuerheimSales Engineer
1 Year

Clay LemmonSenior Sales
Representative
19 Years



Brian MooreSales Expediter
28 Years

PARTS & SERVICE



Rich GreenerParts & Service
Assistant
10 Years

Scott MurphyService Manager
26 Years

Mike Hannie Parts Manager 33 Years

Connie Bealer
Coordinator
16 Years

HUMAN RESOURCES



Larry Owen
Director of
Human Resources
33 Years

ADMINISTRATION



Laura BurgerExecutive Assistant to the President 15 Years

Pat Wobler
Payroll
Administrator
26 Years

Tina Suozzi
Human Resources
Administrator
10 Years

Sue ParksExecutive
Administrative
Assistant
38 Years

ENGINEERING



Steve PerrineSenior Designer
31 Years

Jason MayesSenior Designer
13 Years

Jeff FintonSenior Designer 34 Years



Wes StinsonEngineer
3 Years

Ryan HolleyEngineer
5 Years

Matt Clark
Senior Designer
9 Years



Ernie HoySenior Designer 37 Years

Rick CoatsProject Design
Manager
13 Years

Mike Theurer
Senior Overall
Designer
28 Years



Molly FecherDesigner
6 Years

Jason ColglazierDesigner

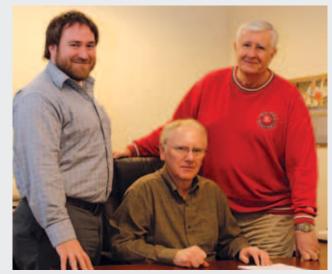
1 Year

Rudy HolguinDesigner
9 Years



Joel MillerEngineer
15 Years

PURCHASING



Tony OwenBuyer
4 Years

Mike GaffDirector of Purchasing 6 Years

Roger ParrettPurchasing Agent 33 Years

OPERATIONS



Tim HoughManager of Quality
36 Years



David JefferiesManager of
Inventory Control
17 Years



Timothy VaughnSuperintendent
26 Years



Kenneth Kleber
Superintendent
33 Years

ACCOUNTING



Erin GerberManager of Accounting 11 Years

Suzie Panyard

Accounting Clerk 13 Years

Alma SmajlovicAccounting
Clerk
5 Years

SAFETY



Scott Campbell
Manager of Environmental
Health & Safety
1 Year

INFORMATION SYSTEMS



Dave EdsallAssistant Manager of Information Systems 24 Years

Greg McGroryDirector of
Information Systems
10 Years

MANUFACTURING INFORMATION SERVICES



Dennis VolkertManager of Manufacturing Information Services
22 Years

Our Headquarters & Manufacturing Operations





Component fabrication facility at the Pontiac Street Complex.



Final assembly bays and paint booths at the East Wayne Street plant.



Pontiac Street fabrication and warehouse.

CNC Machining & High-Definition Cutting Operations

CNC Machining is the gold standard for component fabrication. Short for Computer Numerical Control, CNC is a modern machining method used to perform a wide range of precision machining tasks. Our CNC Machining Center, High Definition Cutting Operations, and Horizontal Beam Drill are designed to deliver accuracy and maintain the closest tolerances, while reducing waste and significantly increasing efficiency. This in turn leads to on-time deliveries, lower costs, and the ability to customize components to meet the ever-changing requirements and specifications of our customers.



Operations consist of a Vertical CNC Machining Center and (three) CNC Lathes which precisely machine housings, caps, flingers and other mechanism components. CNC machines are the most efficient means of creating a component as they speed production and eliminate multiple manufacturing processes, while allowing optimum raw material usage. Importantly, CNC Machines feature internal quality assurance detectors to detect and prevent errors.

A close-up look at the precision operation of the Vertical CNC Machining Center.

Our operations include (three) eccentric shaft lathes and (three) CNC lathes. In the machining world, there are certain jobs that only a CNC lathe can handle – as they are the choice when high precision and high performance are required; and they deliver increased productivity and provide repeatable accuracy like no other machine can.



Deister's experienced lathe operators bring many years of combined experience to our manufacturing operations. This operator is checking diameter while the component is in the eccentric shaft lather.





Our CNC High-Definition Plasma Burning Table provides consistent, close-tolerance cuts – and its high-definition means that it allows even tighter tolerances versus conventional machinery. This technology is capable of multi-axis cutting of thick materials, allowing opportunities for complex welding seams that are not possible otherwise.

Robotic Burning, Welding & Component Assembly

From automated materials sawing and burning to state-of-the-art robotic welding, and on to component assembly and the application of long-wearing abrasion-resistant liners, the Deister Machine manufacturing operations ensure the highest quality processes from the initial design of each machine to its final delivery.

Our robotic welding operations allow a higher quality weld product and a consistent weld seam due to superior precision and the flexibility to access even the most hard-to-reach spots.



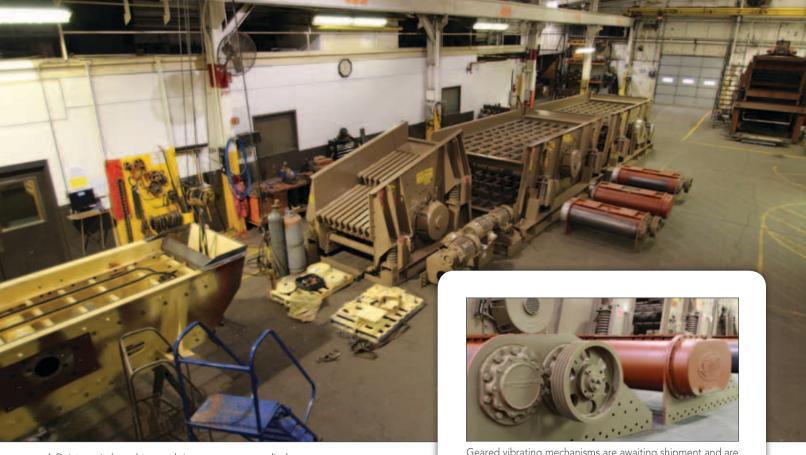
An automated feed saw accurately cuts bundles of material to pre-programmed lengths.



A 10-foot robotic arm with a plasma torch and rotary fixture for 3D burning is at the center of the operations.

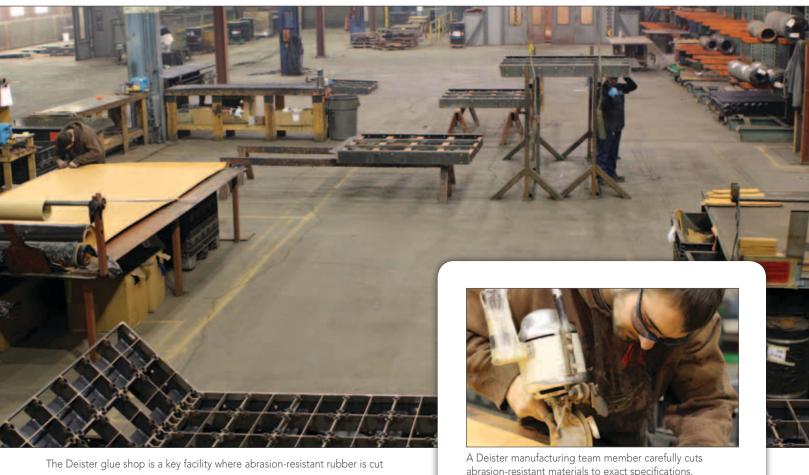


Mig welding housing tubes combined with robotic capabilities allow consistent, high quality welds.



A Deister grizzly and two scalping screens are readied for shipment to their final destination.

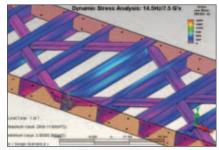
Geared vibrating mechanisms are awaiting shipment and are ready to be mounted on Deister horizontal screens.



and bonded to deck frames, mechanism tubes, and other components to ensure long-wear life and lower maintenance costs for customers.

abrasion-resistant materials to exact specifications.

Engineering Expertise & Quality Assurance



Advanced engineering tools such as Finite Element Analysis (FEA) and Mechanical Event Simulation (MES) help Deister engineers optimize designs.



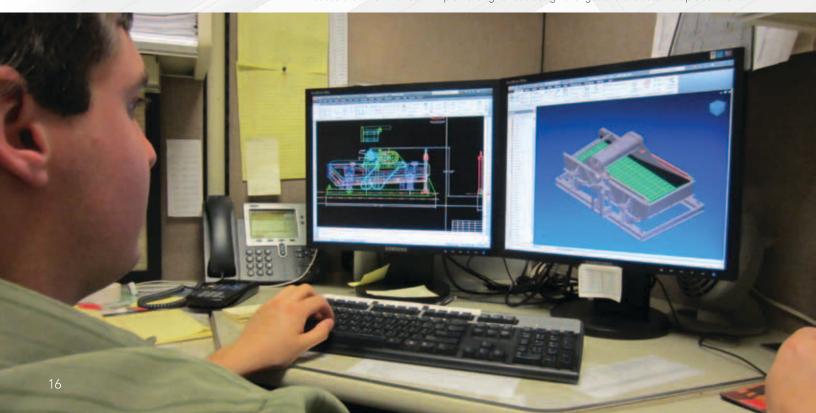
State-of-the-art vibration analysis tools are used to baseline every machine during the QC inspection to check bearings, gears, orbits, side motion and natural frequencies.

Deister application engineers – backed by the Deister network of local equipment dealers – work closely with customers to develop customized solutions that meet the toughest specification challenges. Whether retrofitting to an existing operation or providing components for a new plant, the Deister team partners with customers from the initial analysis of the application; through the design and manufacturing process; and into the installation and startup phase. Each step is completed with the customer's end goals at the forefront.

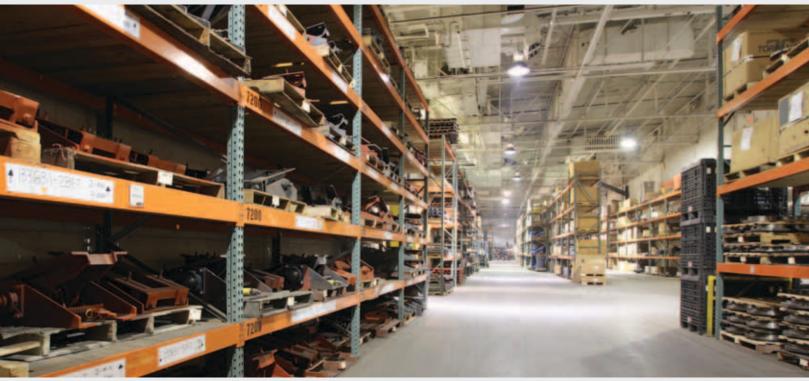
Using state-of-the-art design tools, Deister engineers ensure that every screening and/or feeding component and circuit is designed to deliver greater efficiency while lowering operating costs per ton.

Most important is an ongoing commitment to only the highest quality level. And, Deister combines this discipline with precision machining and welding, followed by rigorous testing prior to shipping to ensure that each piece of equipment performs to its optimum potential each and every day.

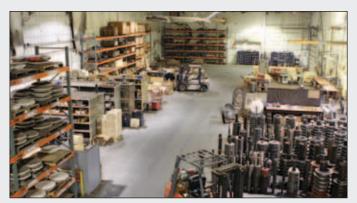
The latest releases of AutoCAD, Inventor and Autodesk Simulation Mechanical (FEA) allow engineers to reduce the time involved in implementing various design changes and evaluate multiple solutions.



Service, Parts Support & Rebuilds



Deister maintains a large inventory of standard components and parts ready for shipment.



Parts are shipped 24/7 from our factory in Fort Wayne, Indiana.



Whether from our network of local dealers or from our factory, Deister skilled service technicians are available for onsite troubleshooting and training.



Our rebuild center focuses on the evaluation and refurbishment of used frames and vibrating mechanisms.

Whether within our factory-based warehouses or at dealer locations throughout the nation, Deister American-made parts are available when needed -24 hours a day, seven days a week.

As to rebuild services, skilled Deister technicians are available for onsite visits to evaluate older equipment and make recommendations. We have the knowledge and expertise to return equipment to optimal operating conditions, or to modify and adapt equipment to other applications.



The Standard of Excellence

Deister Machine Company, Inc.

THE STANDARD OF EXCELLENCE SINCE 1912





QUALITY IS OUR HISTORY

As a family-owned business for more than a century,

Deister Machine Company, Inc. plays an integral part within the aggregate,
mining, asphalt and recycle industries. Many of the world's largest producers
prefer our high-quality line of feeding, scalping and screening equipment.

One of the few companies left in our industry to resist conglomerate buyouts or foreign investors, Deister Machine Company, Inc. is rich in history and is still guided by a family management that embraces old-world traditions of workmanship, dedication to its employees, technological advancement and a solid business philosophy of putting the customer first.

Irwin F. Deister, Jr., chairman, and E. Mark Deister, president, represent the family's third generation at the company's helm. Their coveted tradition of quality and customer satisfaction began with their grandfather,

Emil Deister, the company's founder.



EACH GENERATION of Deister leadership continues to build upon its impressive performance history. Founder Emil Deister served as its president and general manager from 1912 until his death in 1961. Enter the second generation: Irwin F. Deister, Sr., son of the founder, joined the company in 1925, eventually succeeding his father as president, and in 1984 succeeded his brother as chairman until his death in 1988. His brother, Emil Deister, Jr., joined the company in 1926, eventually succeeding his father as chairman until his death in 1984. And, enter the third generation: Irwin F. Deister, Jr., son of Irwin, Sr., joined the company in 1951 and is now its chairman, while E. Mark Deister, son of Emil, Jr., has been active since 1963 and is now its president. Irwin and Mark act as co-chief executive officers, each owning 50 percent of the shares, and together forming the board of directors.

Born in Germany in 1872, Emil Deister migrated to the United States with his parents in 1878 and settled on a farm in Gar Creek, near Woodburn, Indiana. After several years working on the farm and completing the sixth grade of elementary school, Emil began working as a stable boy at the John Bass estate, now the site of St. Francis University in Fort Wayne. Within a few years he rose to the position of staff manager. In 1893, at the age of 21, he began his career as a lathe operator with the Bass Foundry & Machine Co. of Fort Wayne.

In 1912, EMIL ESTABLISHED DEISTER MACHINE COMPANY

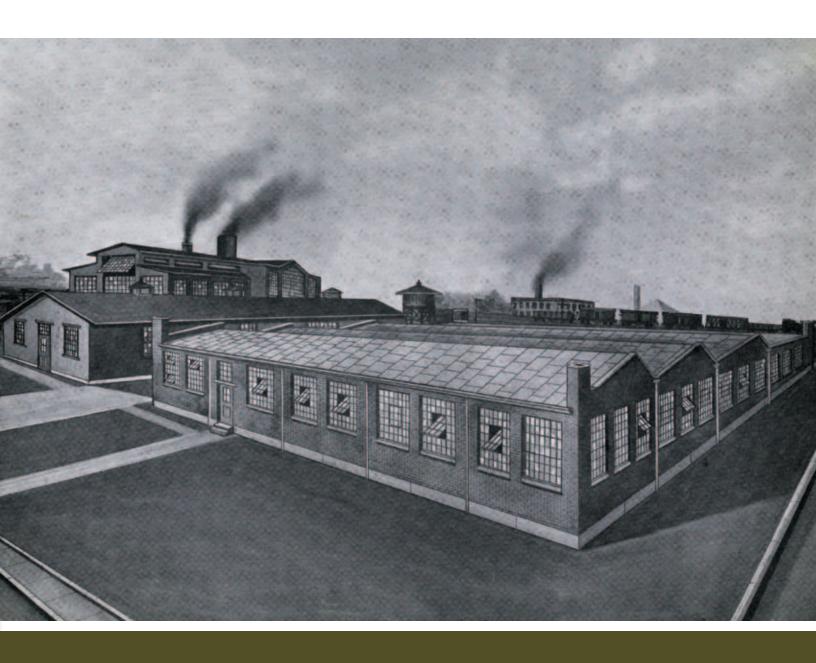
Throughout his career with Bass, during which he had risen to the position of draftsman and erecting engineer in 1905, Emil Deister took up the study of ore separation. Eventually, he would patent his own equipment, starting with a centrifugal separator that extracted gold from mercury amalgam, and continuing on to develop ore separating tables.

He built his first separating table in his basement on Fort Wayne's Baker Street near the Pennsylvania Railroad Station. Upon completion, he took his invention to Arizona, where he begged space from mill owners for its demonstration. Successful and armed with orders for the new equipment, Emil returned to Fort Wayne to set up business in 1906, as the Deister Concentrator Company. The first tables were manufactured in Louis Sipe's machine shop on Superior Street, with woodwork being done in a barn nearby.

This differential-motion ore separating table had riffles attached to its surface. The riffles collected the heavier ore particles and conveyed them in one direction toward a collector, while water washing across them carried the lighter impurities away. The table is praised in Taggert's Handbook of Ore Dressing, the official textbook at many mining schools, as the first serious competition to the only other kind of ore separating table available at the time.

In 1912, Emil sold his interests in Deister Concentrator Company and established Deister Machine Company.



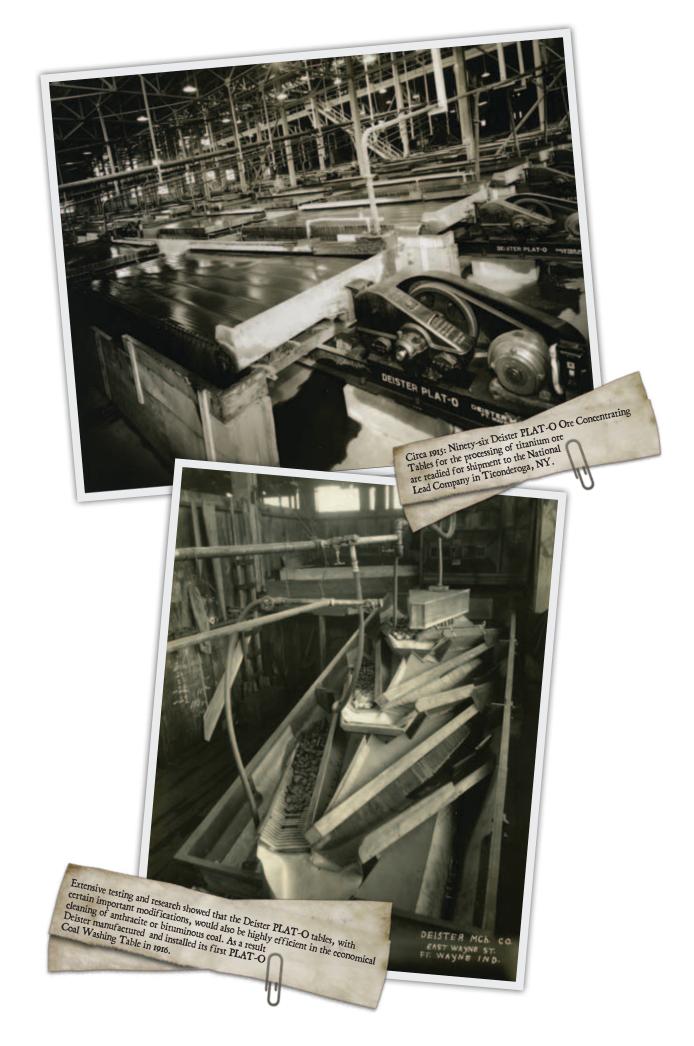


Deister Machine Company

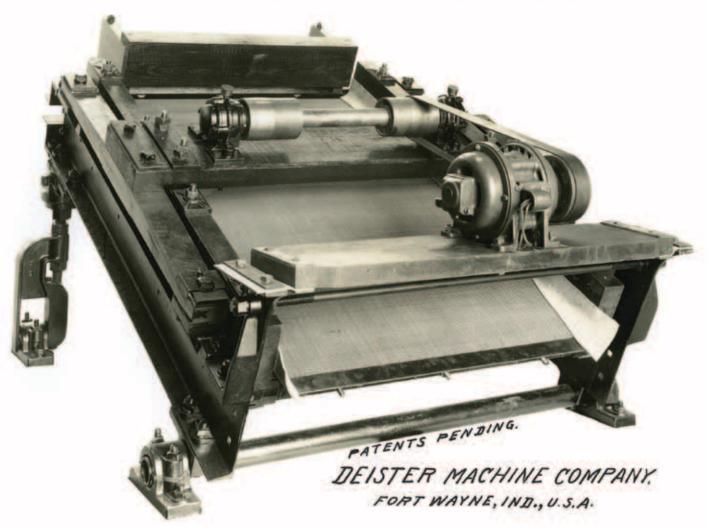
began manufacturing operations at 1933 East Wayne Street in Fort Wayne Indiana, its current location. The original building, a 5,500 square-foot plant, is still in active use amidst a total operation that today spans more than 360,000 square feet and four plant locations in Fort Wayne. Emil also rented a two-room office on Calhoun Street beginning in July of 1912 for the sum of \$14.00 per month.

By 1913, the company had already expanded internationally with representation in London. However, that office was closed in 1914 as World War I swept across Europe.

Deister's London sales manager was ordered to sell or store the office furniture and return home. His Atlantic Ocean crossing was made most uncomfortable by the fact that just days before, a German cruiser sank two British ships and chased a passenger boat en route to England. In addition to the London office, the company maintained a New York City office until the mid-1950s to handle all exports of the concentrating tables.



TYPE 50 (OPEN) DEISTER PLAT-O VIBRATING SCREEN.



Circa 1925. Deister's first Type 50-Open PLAT-O Vibrating Screen.

Until World War II, Deister
Concentrator Company and
Deister Machine Company operated
as competitors. However, in 1925,
upon the request of its customers,
Deister Machine Company began
manufacturing vibrating screens
for the separation of materials
according to particle size, a
process needed to meet state,
federal, and industrial
specifications.





A 5' x 10' foundry sand reclaimer.

The 1930s through the 1970s marked the addition of Deister vibrating feeders and foundry equipment, including shakeouts, compaction tables, reclaimers and oscillating conveyors.



A 10' x 12' foundry shakeout.



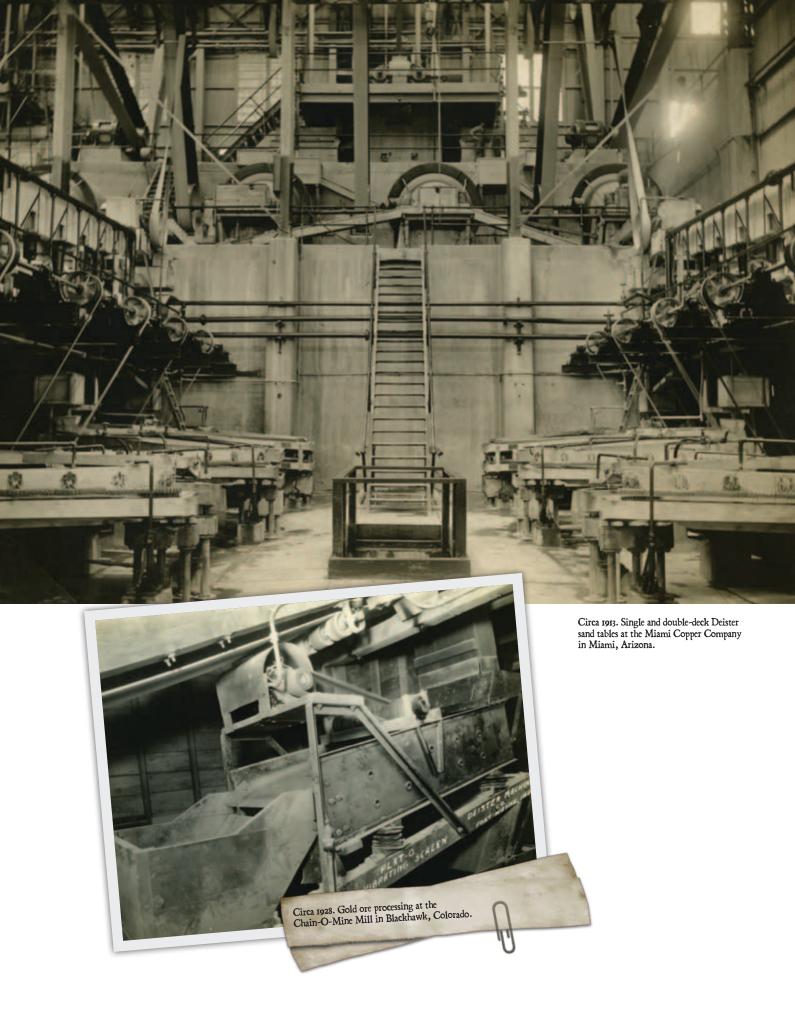
A 7' x 9' foundry compaction table.



A 36" x 25' conveyor.

In 1933, Deister introduced its first screens for sizing the aggregate used in hot-mix asphalt plants, including its first totally enclosed asphalt plant screen. Products varied in the 1930s and 1940s to meet the economics and sociology of the times with water softeners being produced during the Great Depression. Battery test stands meeting U.S. military standards were manufactured during World War II.







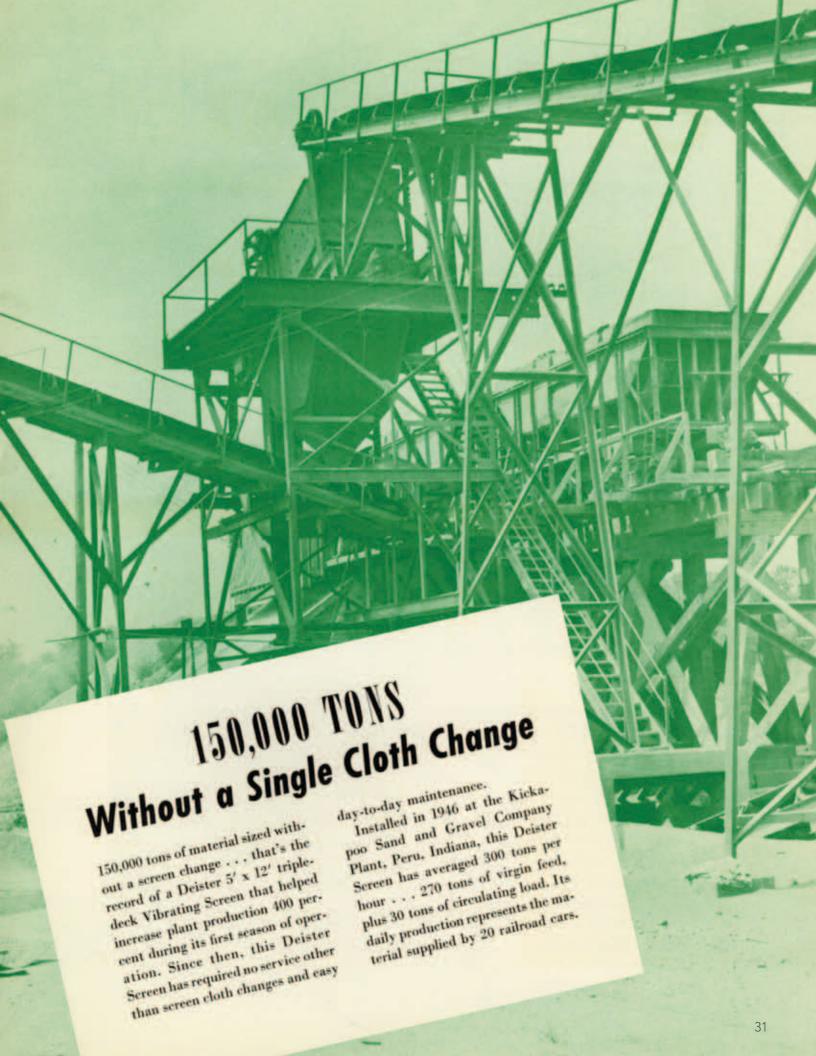
A 1930's sand & gravel plant.



Circa 1972. A Wisconsin sand & gravel plant operates a portable crushing plant with a 5' x 16' Deister double-deck scalping screen and a Deister finishing screen.

HISTORY TIMELINE

1906	906 Emil Deister Sr. forms Deister Concentrator Company to manufacture ore concentrating tables and coal washing equipment.	1926	New York City office is established for export purposes.	1961	Founder Emil Deister Sr. passes away; and Emil Deister Jr. is named Chairman of the Board and Co-CEO, with Irwin Deister Sr. named as President and	
		1927	First "Progress" Water Softener is manufactured.			
spend six mon	Emil Deister Sr. and his family	1933	Deister manufactures its first totally enclosed inclined asphalt plant screen.		Co-CEO.	
	spend six months in Alaska while Emil visits Klondike region and			1963	Mark Deister begins employment with Deister Machine Co.	
	nstalls concentrating tables in Juneau gold processing mill.	1943	First BatteryTester for U.S. Army use is manufactured.	1963	First Deister 6-foot-wide vibrating screen.	
1912	On June 15th, Emil Deister Sr. forms Deister Machine Company, Inc., after selling his interest in Deister Concentrator Company.	1944	First Deister horizontal vibrating screen.	1964	First Deister vibrating feeder.	
		1946	New welding shop is constructed adjoining the warehouse.	1965	Deister develops and manufactures its first Type	
1913	Deister opens London, England office.	1946	Purchase of the first truck for service trips.		DDS, dual sand deck totally enclosed vibrating screen for asphalt plant use.	
1914	A 5,500 square foot office building, machine shop and test area; and a 6,600 square	1949	Deister develops and manufactures its first	1965	First Deister primary scalping screen.	
	foot warehouse is constructed at 1933 E. Wayne Street in		"high-speed" inclined screen — Type SL.	1968	Construction of new 11,760 square foot assembly building	
1015	Fort Wayne, Indiana.	1950	Deister manufactures its first "unitized" vibrating mechanism		at 1933 E. Wayne St.	
1914	The Plat-O trademark is registered.		for inclined screens; and its first "side-tension" type screen cloth	1972	First Deister dual-shaft vibrating mechanism for use on 8-foot-wide inclined vibrating screen.	
1916	First Plat-O Coal Washing Table is manufactured and installed.	40=4	tensioning devices.	1972	Construction of new 3,220	
1917	A 5,800 square foot carpenter	1951	1951	Irwin F. Deister Jr. begins full- time employment with Deister		square foot office building.
	shop is constructed at 1933 E. Wayne St.		Machine Co.	1973	Deister develops and manufactures its first Foundry Sand Reclaimer.	
1925	Irwin F. Deister Sr. begins	1953	Deister logo becomes registered trademark.			
	full-time employment at Deister Machine Co.	1954	The manufacturing of Deister's first "unitized" vibrating	1975	Deister develops and manufactures its first Foundry Shakeout.	
1925	Deister manufactures its first inclined vibrating screen.	1960	mec	mechanism for horizontal screens.	1977	The manufacture of Deister's
1926	Emil Deister Jr. begins full-time employment at Deister Machine Co.		Deister develops and manufactures its first "spring-and-rubber-mount" support system in conjunction with the H-beam base.	3-2-	first Type USM inclined vibrating screen for drum-mix type asphalt plant use.	



HISTORY TIMELINE

1 110 1	OKI ZIMELINE				
1978	Deister develops and manufactures Compaction Tables and Conveyors for foundry use.	1994	Construction of a second story (5,000 square feet) on the office building.	2008	Lease of additional space (46,000 square feet) at Fruehauf complex for a total of approximately 190,000 square feet at Fruehauf for manufacturing, warehousing, parts, and shipping.
1980	First Deister Vibrating Grizzly.	1995	Lease of additional space		
1981	Deister manufactures its first Lump Reducer for foundry use.		(35,000 square feet) at Fruehauf complex.		
1981	Deister purchases a 9,500 square foot building on E. Berry St.	1996	Purchase of abandoned Central Foundry property (28,800 square feet).	2010	In April, an out-of-control automobile rams into the office building and through the
1984	In November, Emil Deister Jr. passes away.	1997	Deister develops and manufactures its first triple-		new conference room causing structural and content damage
1985	Deister manufactures its first		shaft inclined vibrating screen.		estimated at \$117,600.
	triple-shaft horizontal vibrating screen.	1998	Lease of additional space (35,000 square feet) at	2010	In October, rebuilding and repairs are completed and the
1986	The purchase of its 15,250 square foot West Building on	1000	Fruehauf complex.	2011	conference room is re-dedicated.
1007	E. Berry St.	1999	Purchase of abandoned Deister Concentrator property (62,200 square feet).	2011	Deister develops and manufactures its first portable plant.
1987	Deister introduces computers to its operations.	1999	First Deister ten-foot-wide	2011	Irwin F. Deister Jr., marks
1988	Installation of AutoCAD system	1999	vibrating screen.	2011	60 years of service with
	in engineering department.	2001	Purchase of "Doetsch"		the company.
1988	In February, Irwin Deister, Sr. passes away; and Irwin F. Deister, Jr. and E. Mark Deister become		property adjacent to Central Foundry property, including old Lassus Bros. office.	2012	Deister develops and manufactures alternate design triple-shaft horizontal
	sole owners with Irwin named as Chairman and Co-CEO and Mark named as President and Co-CEO.	2002	Deister manufactures its first System Saver for oil filtration.		vibrating screen.
1988	Addition of 1,200 square feet of conference, service department, and engineering office space.	2004	Lease of additional space (22,400 square feet) at Fruehauf complex.		
1991	Purchase of parking lot adjacent to assembly building.	2004	Purchase and razing of old Pheasant Inn building.		
1993	Lease of 18,000 square feet at	2005	Razing of Central Foundry building.		
	Fruehauf complex on Pontiac St.	2006	Construction of new two-story		
1993	First Deister dewatering screen.		office wing and conference room (4,800 square feet).		Ending J

Lease of additional space

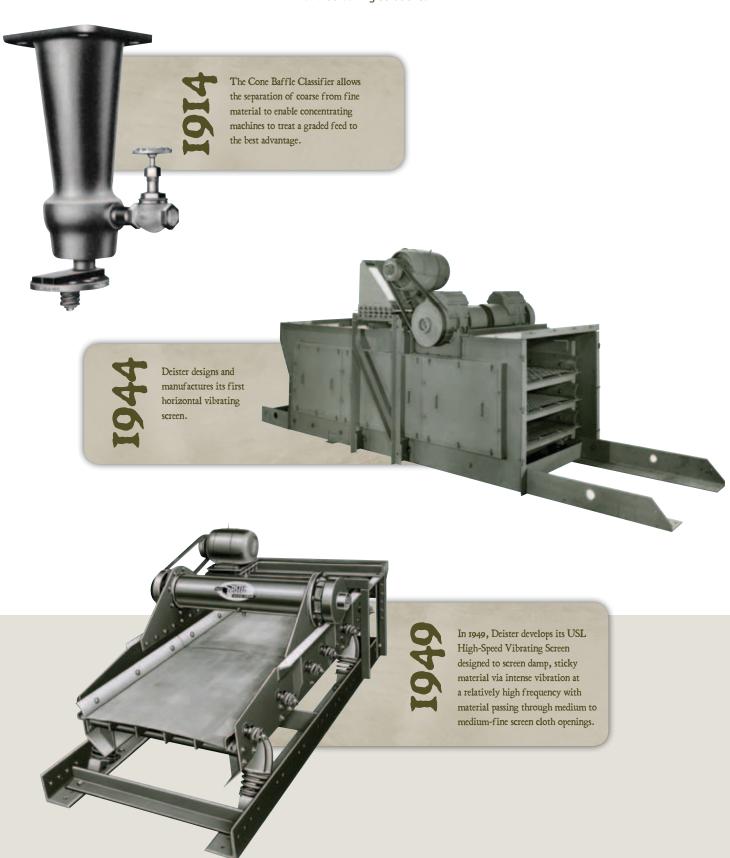
(33,000 square feet) at Fruehauf complex.

2007



CENTURY OF INNOVATION

From its founding and through today, Deister continues its ongoing commitment to industry innovation – and by responding to the needs of its marketplace, Deister strengthens its keen focus on its core business. As a result, these decades see the development of many numbers of integral feeding, scalping, and screening solutions.



1964

In 1964, Deister develops its first vibrating feeder, a component designed to provide a uniform and continuous controlled flow of material from the hopper to the primary crusher — while increasing crusher capacity, preventing bridging within the hopper, and eliminating material surges to the crusher.



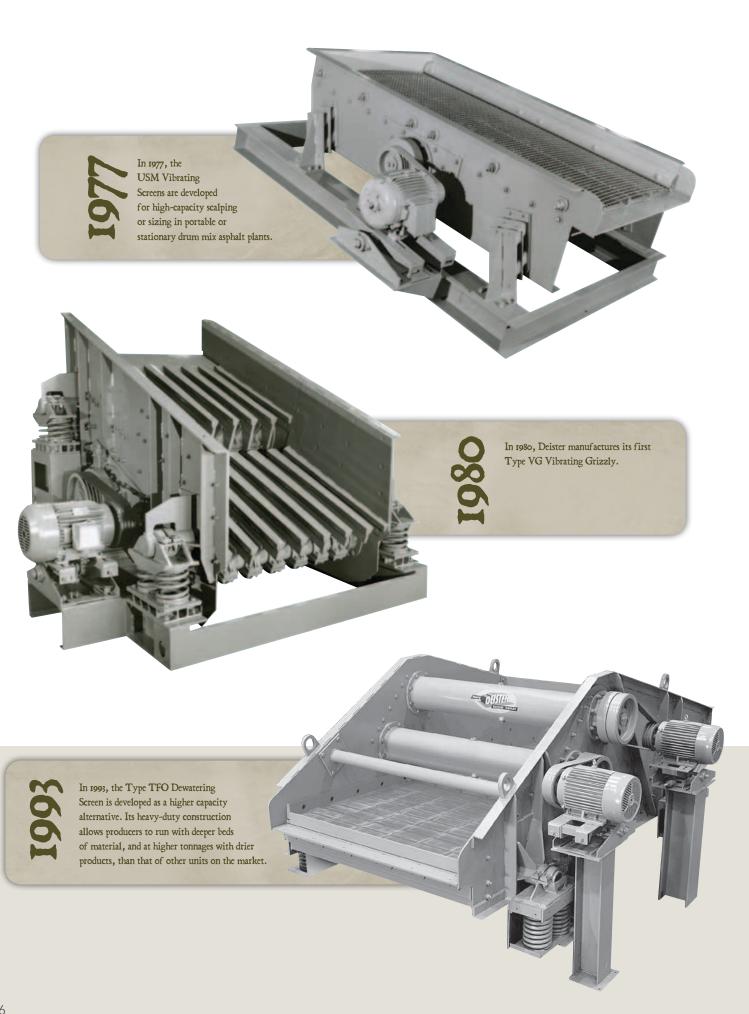


1965

In 1965, Deister's first primary scalping screen is manufactured and designed especially for rough sizing or scalping ahead of the primary crusher, providing a more efficient alternative to the stationary grizzly that had been in common use.



In 1972, Deister engineers and manufactures its first dual shaft inclined vibrating screen.





Deister displays its products at the 1953 Coal Show in Cleveland.

CONEXPO-CON/AGG 2011





The Standard of Excellence

AS DEISTER MACHINE COMPANY MARKS A CENTURY OF INNOVATION -

we continue forward with new products, new solutions, and a renewed commitment to our customers.



ULTRA-FINES RECOVERY SYSTEM (UFR)

PREMIUM PORTABLE SCREENING PLANTS









HEAVY-DUTY INCLINED VIBRATING SCREENS

HEAVY-DUTY HORIZONTAL VIBRATING SCREENS



HEAVY-DUTY REVERSE SLOPE DEWATERING SCREENS

HIGH-SPEED SCREENS



DRUM MIX
ASPHALT PLANT SCALPING SCREENS

ASPHALT BATCH PLANT VIBRATING SCREENS



VIBRATING FEEDERS

SYSTEM SAVER



Innovative screening, scalping and feeding solutions

CUSTOMIZED TO YOUR SPECIFICATIONS.



Deister Ultra-Fines Recovery System (UFR)





The Deister UFR System is capable of recoveries to 350-400 mesh at feed capacities from 1500-3500 GPM. It utilizes a radial distribution manifold for even distribution of solids to all cyclones. The reverse slope vibrating screen is available in sizes up to 7' wide and 12' long, with solids capacities up to 70 TPH.

- Recovers ultra-fine sands & silts.
- Greatly reduces settling pond cleaning & maintenance.
- Allows producers to turn waste materials into saleable product.
- No need for polymers & flocculants.

- Cyclones are available with a variety of liner and body materials.
- Victaulic connections allow flexibility and ease of maintenance.
- Optional "Duck Bills" can be attached to the cyclone apex with siphon control to accommodate variable feed solids conditions.
- Sump is constructed with heavily reinforced ¼" walls and wide flange beam vertical columns.

- Sloped bottom plate promotes even solids flow to the pump inlet and an automatically adjusted make-up water valve protects the pump.
- Sturdy hand-railed stairway and platform on both sides and back of the screen allow for safe and easy maintenance access.
- Several pump configurations are available mounted on a steel frame base pad.

DEISTER PREMIUM PORTABLE SCREENING PLANTS

NEW! PORTABILITY PLUS SUPERIOR SCREENING

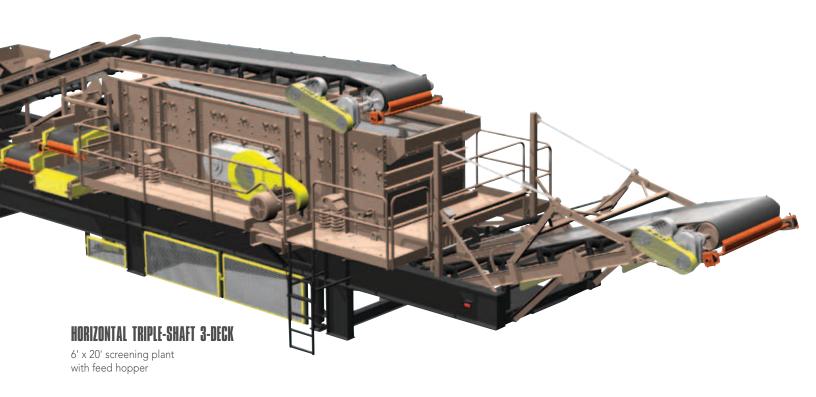
Heavy-duty, high-quality, custom-designed plants that incorporate what you expect from Deister equipment – longevity, maximum value and uptime, superior performance, unequaled service and parts availability, and innovative features that include:





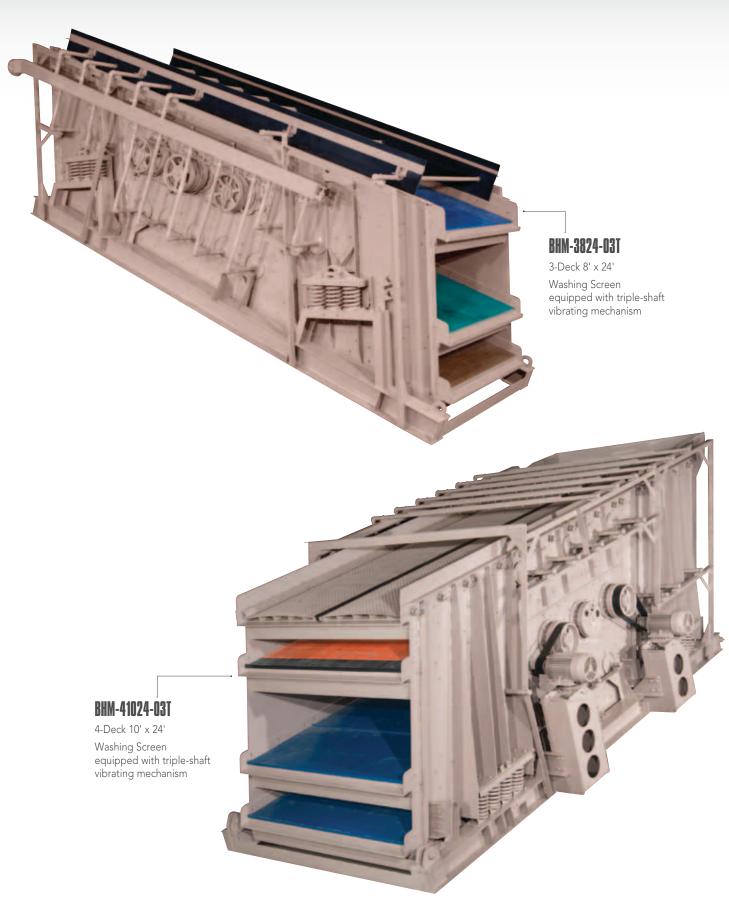
- Deister heavy-duty vibrating screen.
- Walking beam tri-axle suspension.
- Access ladders & walkways on both sides and front of screen/with hydraulic folding on one side.
- Centralized grease points.
- All chutes and hoppers lined or made from AR 400 plate.
- 60" undersize conveyor below screen/or 84" on 8' wide unit.
- 30" motorized head pulley cross conveyors/or 36" on 8' wide unit.
- Self-cleaning, wing-type tail pulleys.
- Appropriate safety guarding for all moving components.
- Optional feed hopper with heavy-duty 36" conveyor/or 42" on 8' wide unit.
- Optional tilt grizzly on dump hopper with hydraulics.
- Optional 42" screen feed conveyor/or 48" on 8' wide unit.
- Optional four (4) leg hydraulic leveling package with 12 VDC power pack & filtration.
- Optional hydraulic cylinders to fold discharge conveyor.
- Optional hydraulic cylinders to adjust feed conveyor discharge height.
- Optional six (6) or eight (8) hydraulic leveling/ "Run On" cylinders powered by Honda engine.
- Optional spring loaded belt scrapers.







HEAVY-DUTY INCLINED VIBRATING SCREENS



Unitized Long-Life Vibrating Mechanism

Deister's innovative "unitized" vibrating mechanism (mounted either on top of the vibrating frame or between the decks, depending upon screen type), is a precision-constructed, jig-assembled unit, which incorporates all the advantages of a two-bearing vibrating mechanism and runs in a bath of oil with internal and external labyrinth seals to prevent loss of oil and the entrance of dirt.

Slingermist Lubrication

Deister's exclusive slingermist lubricating system allows operation at higher speeds and at lower operating temperatures. It's the ultimate in oil lubrication of anti-friction bearings and ensures safe operating temperatures under hot climatic conditions where it acts, in effect, as a cooling system.

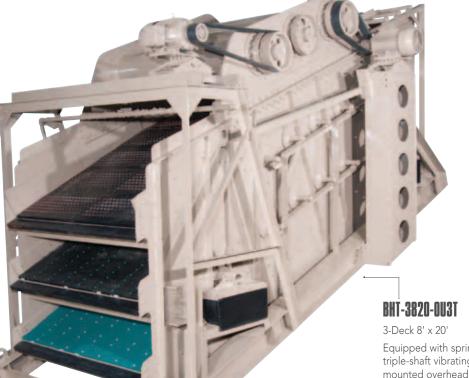
Opposed Elliptical Throw

Deister Type BHT Vibrating Screens feature a powerful positive opposed elliptical throw action, which permits operation at a flatter screen angle by controlling the movement of material on the screen for the greatest speed and efficiency in sizing.



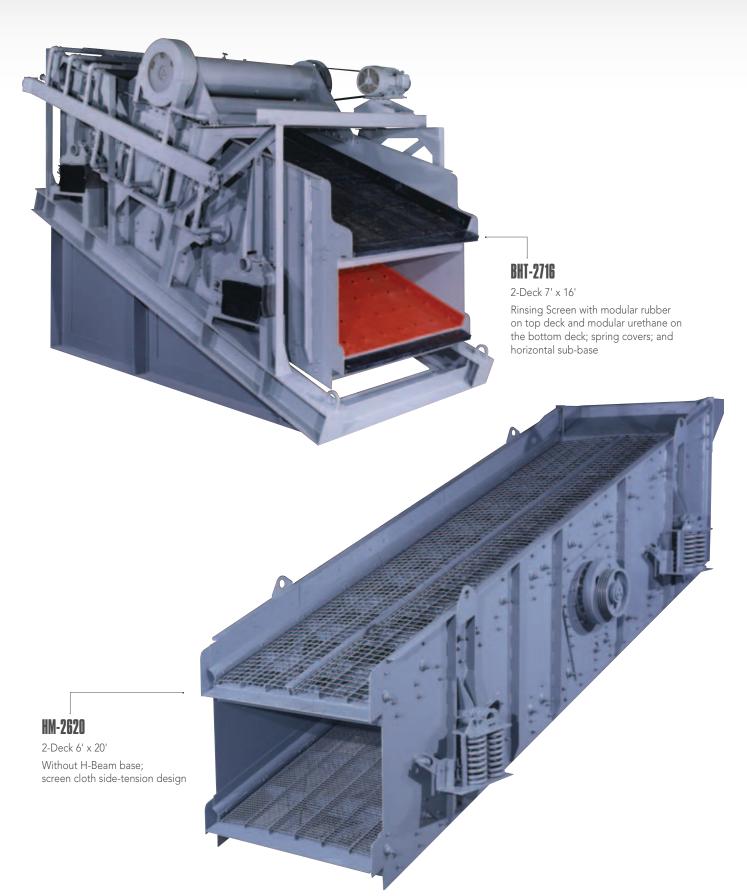
3-Deck 8' x 24'

Fully-enclosed screen equipped with rubber canopy-style dust enclosure; triple-shaft vibrating mechanism

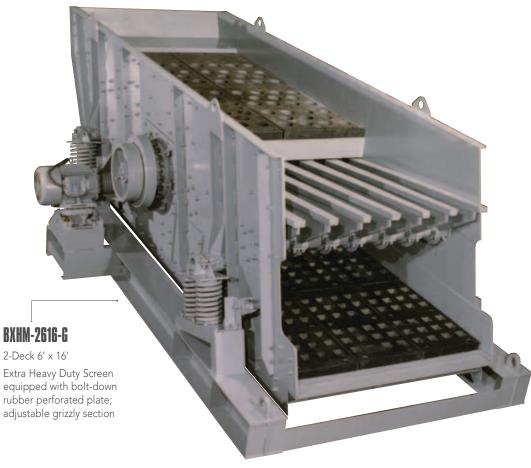


Equipped with spring covers and triple-shaft vibrating mechanism

HEAVY-DUTY INCLINED VIBRATING SCREENS

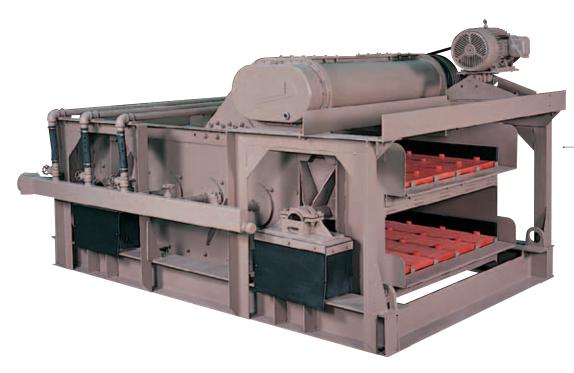






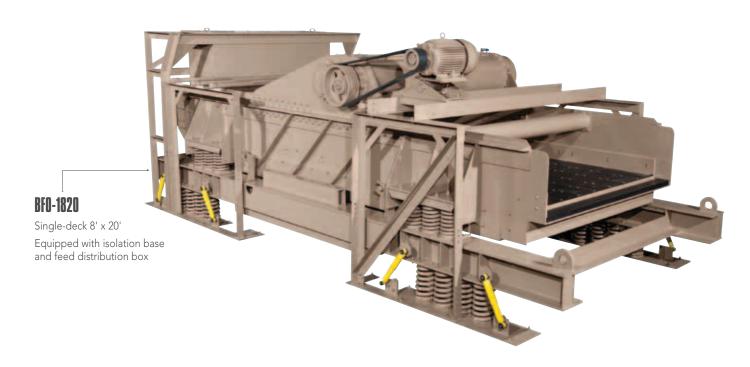
HEAVY-DUTY HORIZONTAL VIBRATING SCREENS

Deister Horizontal Vibrating Screens and Horizontal Triple-Shaft Vibrating Screens combine efficiency and low headroom. Also, like the inclined screens, horizontal models are engineered with the "unitized" long-life vibrating mechanism and Deister's exclusive slingermist lubrication. Models may be supplied with or without a wide-flange H-beam base.



BFO-2510

2-Deck 5' x 10' Washing Screen equipped with rubber spring covers





BFO-2512

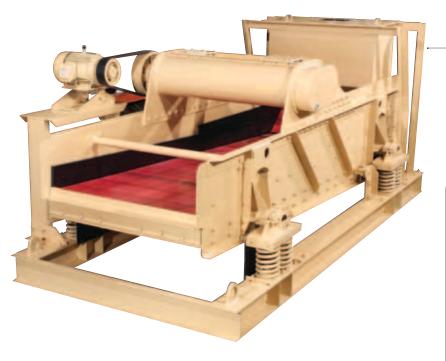
2-Deck 5' x 12' Equipped with top-deck finger screen and bottom-deck carry pan



3-Deck 6' x 20'

Triple-shaft horizontal screen with removable extended discharge chutes

Heavy-Duty Reverse Slope Dewatering Screens



- Trunnion spring supports allow easy incline adjustment of screen frame.
- Adjustable discharge weir allows variations of material bed depth to maximize dewatering.
- 45-degree feed panel provides high-capacity dewatering at the point where slurry is introduced.
- Specially-designed, extra-high urethane side wear panels at feed end provide side sheet protection from the slurry pool.

BF0-1514-DW

Single-deck 5' x 14'

- Processes with deeper beds of material, and at higher tonnages with drier products, versus that of conventional dewatering screens.
- Additional centrifugal force allows more tons per hour per square foot of screen area; and deeper bed depth entraps more ultra-fine particles.
- Versatile handling of numerous feed types including hydro-cyclone discharge, dredged sand, sand screw overflow, sand screw discharge, coal fines, settling pond fines, wash screen underflow, and shredded recyclables.
- Sizes range from 2' x 8' to 8' x 20'.



Single-deck 8' x 14'

Deister High-Speed ScreensFor high-capacity fines removal

- Features an exclusive long-life "unitized" vibrating mechanism mounted on top of the vibrating frame, or between the decks.
- Delivers optimum separation of fine materials due to a steeper (typically 30 degrees) screen inclination; effective material bed management; and higher G-force operation.
- Increased inclination boosts particle travel rate and reduces the bed depth, while a higher-thanconventional speed and stroke create maximum G-forces that quickly stratify material for effective screening.
- Either end-tensioned screen cloth or modular urethane decks help eliminate possible blinding during high-frequency applications, eliminating the channeling of fines to the sides and resulting in uniform bed depth and maximum screening efficiency.
- Features a precision-constructed, jig-assembled vibrating system that incorporates all the advantages of a two-bearing system, and runs in a bath of oil with internal and external labyrinth seals to prevent loss of oil or contamination.
- A unique slingermist lubricating system allows operation at higher speeds and at lower operating temperatures.
- Available in single- and double-deck models, and in a wide range of sizes up to a 6' x 18' unit.

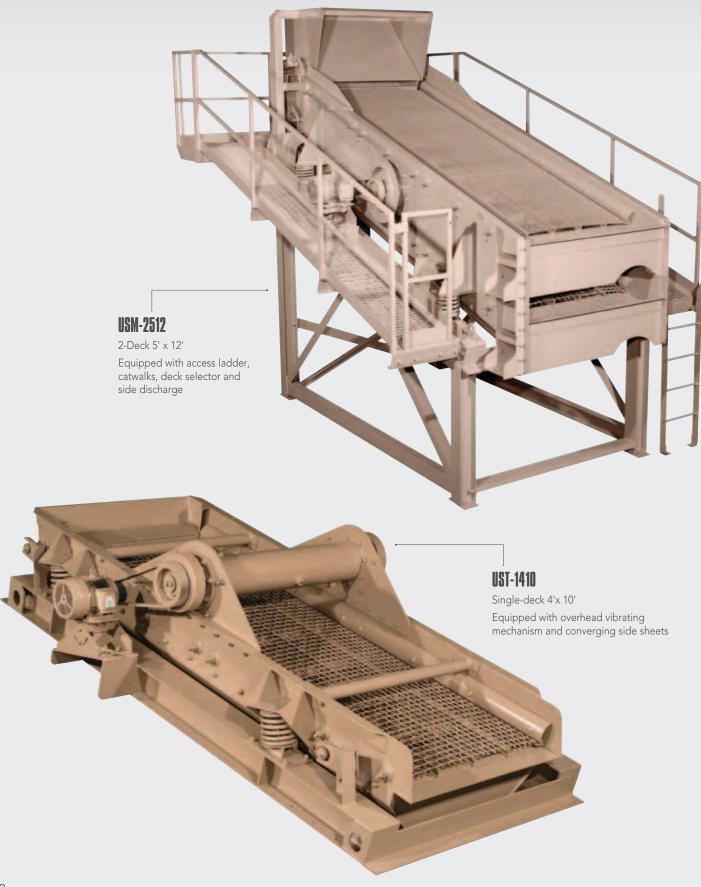


Equipped with rubber dust enclosure

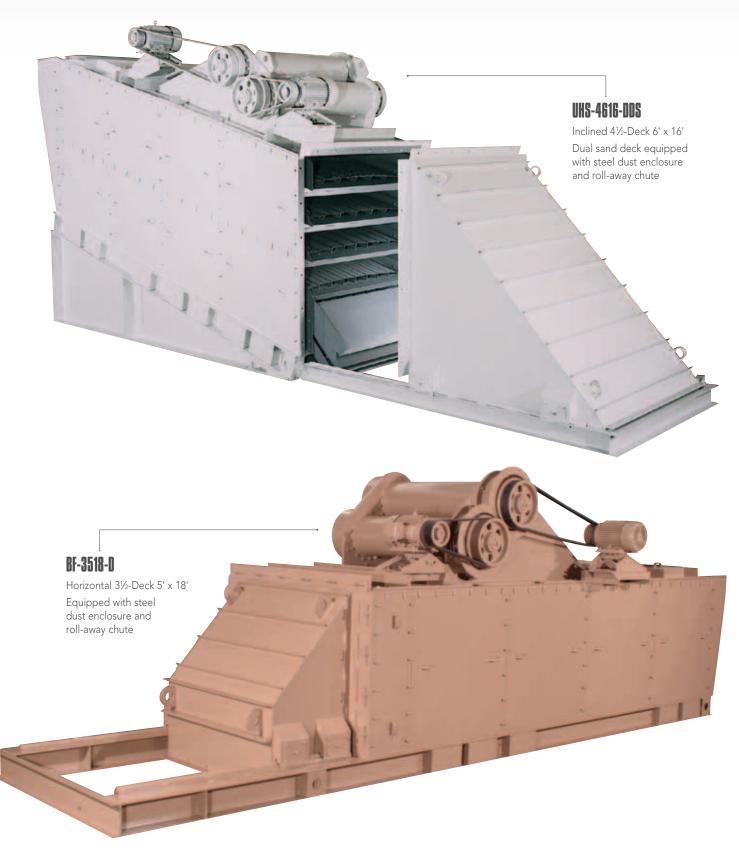
BHST-1616

Single-deck 6' x 16'

DRUM MIX ASPHALT PLANT SCALPING SCREENS



ASPHALT BATCH PLANT VIBRATING SCREENS



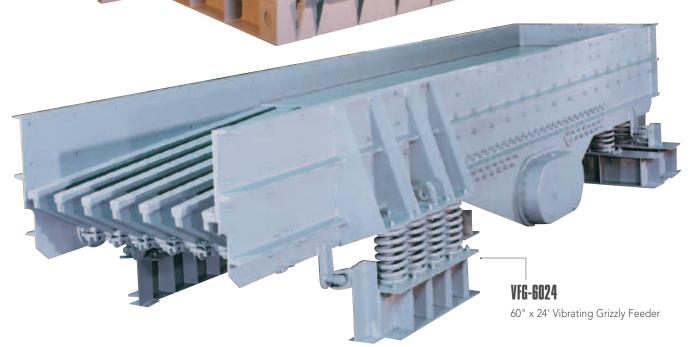
VIBRATING FEEDERS & GRIZZLIES

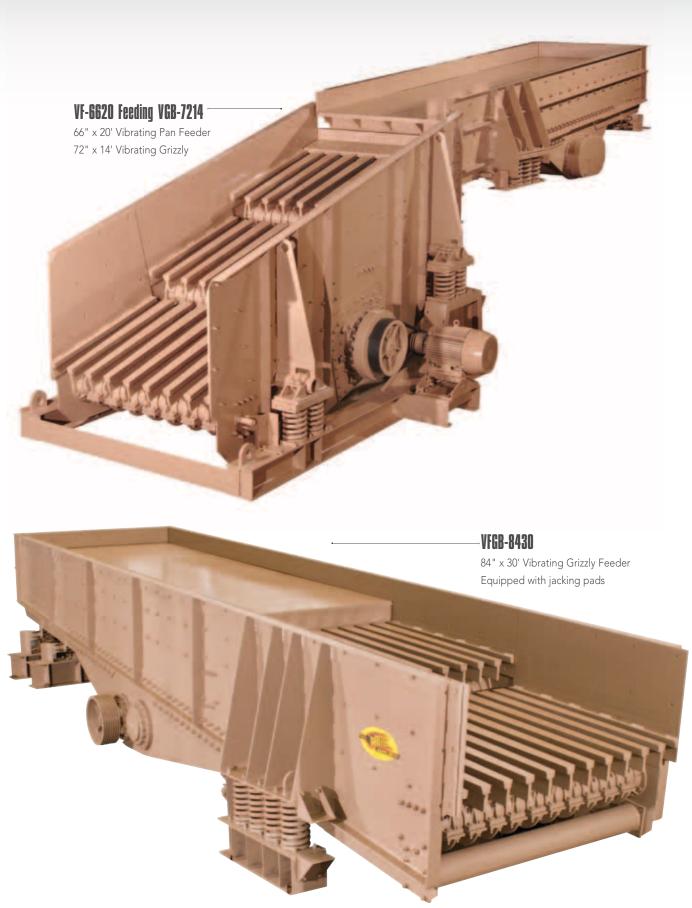
Ruggedly built to provide long-term durability, Deister Vibrating Feeders are designed to provide a uniform continuous controlled flow of material from the hopper to the primary crusher, increasing crusher capacity and overall efficiency, while preventing material from bridging within the hopper and eliminating surges of material to the crusher. Deister Type VFG Vibrating Grizzly Feeders combine scalping and feeding into one operation.

- Features heavy H-beam cross members, heavy-duty vibrating frame, and speciallydesigned coil springs that can absorb tremendous impact and loading stress.
- Heavy side plates are protected by replaceable liners or wear plates.
- Side plates are strongly buttressed to withstand massive side thrust.
- All pan sections are equipped with "bolt-on" replaceable wear plates.
- Grizzly bars, engineered with cast manganese steel or AR steel with tungsten carbide overlay, are individually mounted for ease of adjustment and replacement.

VGB-8416

84" x 16' Vibrating Grizzly





Deister System Saver

Save time, money and oil. Why replace dirty oil when it still possesses its original lubrication properties? Simply remove the harmful impurities and reuse it. The Deister System Saver is designed to extend the life of the antifriction bearings in our Slingermist Lubrication System. By filtering out the contaminants in the lubricating oil, operations can reduce expensive bearing replacement costs and system downtime.

- Extend oil change-out intervals by filtering used oil – without exposing the oil to the open environment.
- Justify the cost and enjoy the benefits of premium grade synthetic oils by extending oil change intervals through filtration.
- Ideal for quick pressurized filling of viscous oils, saving time over gravity feeding.
- Reduce oil disposal costs.

Motor:

Volts: 120 • AMPS: 4.6/2.3 HP: 1/4 • HZ: 60 • PH: 1

Pump

One gallon per minute; industrial grade pump

Fluids

Synthetic or petroleum-based oils

Filtration

Primary coarse or water-absorbing filter



FEATURES:

- Runs off standard 120 Volt power supply.
- NEMA 4 On/Off switch with grounded cord for safe operation.
- Approximately 1 GPM filtration of heavy oils.
- Convenient handle grip and lightweight design allows easy transport.
- Dual stage filters mean longer filter life and increased filtration efficiency.
- Each filter is equipped with a condition gauge to indicate the status of the filter element.
- Bypass valves prevent damage in the event a filter element becomes clogged.
- Utilizes spin-on filter elements for quick replacement.
- Available with coarse, fine and water absorbing filter elements.

















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